



Product Specification AU OPTRONICS CORPORATION

M220EW01 V4

()	Pre	liminary	Specif	ication
(V)	Fin	al Speci	ficatio	n

Module	22" WXGA+ Color TFT-LCD	
Model Name	M220EW01 V4	

Customer	Date
Approved by	
Note: This Specification is s	subject to change without

Checked & Approved by	Date				
CM Wung	2007/08/22				
Prepared by					
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Desktop Display Business Group / AU Optronics corporation					





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Version and Date	Page	Old description	New Description	Remark
0.1 2007/04/19	All	First Edition for Customer	AII	
1.0 2007/08/22	5	Surface Treatment : Hard-coating (3H), Non-glare type	Surface Treatment: Hard-coating (3H), Non-glare type, reflection ratio 2.5%	Revised
1.0 2007/08/22	15	CCFL Life Time(LTCFL): Typ => TBD	CCFL Life Time(LTCFL): Typ => 50,000	Revised
1.0 2007/08/22	5	Optical ResponseTime : 5 (Typ, on/off)	Optical ResponseTime : 5 (Typ, on/off); 8 (Typ, SPD on)	Revised
1.0 2007/08/22	5	Power Consumption (VDD line + CCFL line) 28.5W (Typ) (Without Invertor, All black pattern)	Power Consumption (VDD line + CCFL line) 28.5W (Typ) SPD off / 32W (Typ) SPD on (Without Invertor, All black pattern)	Revised
1.0 2007/08/22	6	NA	Optical Response Time Min Typ Max MPRT - 8 15	Revised
1.0 2007/08/22	9~10	NA	Note 8: SPD Measurement is defined as below:	Revised
1.0 2007/08/22	14	IDD: Input Current Min Typ Max - 890 1500 VDD= 5.0V, A11 black pattern At 60Hz	IDD : Input Current Min Typ Max	
1.0 2007/08/22	14	PDD: VDD Power Min Typ Max - 5 7 VDD= 5.0V, A11 black pattern At 60Hz	IDD: Input Current Min Typ Max - 5 7 VDD= 5.0V, A11 black pattern At 60Hz	



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1. Handling Precautions

- 1) Since front polarizer is easily damaged, pay attention not to scratch it.
- 2) Be sure to turn off power supply when inserting or disconnecting from input connector.
- 3) Wipe off water drop immediately. Long contact with water may cause discoloration or spots.
- 4) When the panel surface is soiled, wipe it with absorbent cotton or other soft cloth.
- 5) Since the panel is made of glass, it may break or crack if dropped or bumped on hard surface.
- 6) Since CMOS LSI is used in this module, take care of static electricity and insure human earth when handling.
- 7) Do not open or modify the Module Assembly.
- 8) Do not press the reflector sheet at the back of the module to any directions.
- 9) In case if a Module has to be put back into the packing container slot after once it was taken out from the container, do not press the center of the CCFL reflector edge. Instead, press at the far ends of the CCFL Reflector edge softly. Otherwise the TFT Module may be damaged.
- 10) At the insertion or removal of the Signal Interface Connector, be sure not to rotate nor tilt the Interface Connector of the TFT Module.
- 11) After installation of the TFT Module into an enclosure, do not twist nor bend the TFT Module even momentary. At designing the enclosure, it should be taken into consideration that no bending/twisting forces are applied to the TFT Module from outside. Otherwise the TFT Module may be damaged.
- 12) Cold cathode fluorescent lamp in LCD contains a small amount of mercury. Please follow local ordinances or regulations for disposal.
- 13) Small amount of materials having no flammability grade is used in the LCD module. The LCD module should be supplied by power complied with requirements of Limited Power Source (IEC60950 or UL1950), or be applied exemption.
- 14) The LCD module is designed so that the CCFL in it is supplied by Limited Current Circuit (IEC60950 or UL1950). Do not connect the CCFL in Hazardous Voltage Circuit.





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2. General Description

This specification applies to the 22 inch-wide Color TFT-LCD Module M220EW01.

The display supports the WSXGA+ $(1680(H) \times 1050(V))$ screen format and 16.7M colors. All input signals are 2 Channel LVDS interface compatible.

This module does not contain an inverter card for backlight..

2.1 Display Characteristics

The following items are characteristics summary on the table under 25 $\,^\circ\!\mathbb{C}\,$ condition:

Items	Unit	Specifications	
Active Area	[mm]	473.76 (H) x 296.1(V)	
Pixels H x V		1680x3(RGB) x 1050	
Pixel Pitch	[mm]	0.282x 0.282	
Pixel Arrangement		R.G.B. Vertical Stripe	
Display Mode		TN Mode,Normally White	
White Luminance	[cd/m ²]	300 cd/m2 @ 7.0mA (Typ)	
Contrast Ratio		1000:1 (Typ)	
Optical ResponseTime	[msec]	5 (Typ, on/off); 8 (Typ, SPD on)	
Nominal Input Voltage VDD	[Volt]	+5.0 V	
Power Consumption (VDD line + CCFL line)	[Watt]	28.5W (Typ) SPD off / 32W (Typ) SPD of (Without Invertor, All black pattern)	on
Weight	[Grams]	2385	Note1
Physical Size (H x V x D)	[mm]	493.7(W) x 320.1(H) x 16.7(D) (Typ)	
Electrical Interface		Dual Channel LVDS	
Support Colors		16.7M colors (6-bits + HiFRC)	
Temperature Range Operating Storage (Shipping)	[°C]	0 to +50 -20 to +60	
Surface Treatment		Hard-coating (3H), Non-glare type reflection ratio 2.5%	
RoHS Compliance		RoHS Compliance	

Note1: 2500 gm (Max)





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2.2 Optical Characteristics

The optical characteristics are measured under stable conditions at 25° (Room Temperature):Except MPRT, all data are measured with SPD OFF.

Item	Unit	Conditions	Min.	Тур.	Max.	Note	
Viewing Angle	[doggood]	Horizontal (Right)+ (Left) CR = 10	160	160 170 -		1	
Viewing Angle	[degree] Horizontal (Right)+ (Left)	-	'				
Luminance Uniformity	[%]	9 Points	75	80	-	2, 3	
		Rising	-	3.6	5.7		
Optical Response Time	[mcool	Falling	-	1.4	2.3	4, 6	
Optical nesponse fillie	[IIISEC]	Rising + Falling	-	5	8		
		Horizontal (Right)+ (Left) CR = 10	8				
		Red x	0.628	0.658	0.688		
		Red y	0.301	0.331	0.361		
		Green x	0.178	0.208	0.238		
Color / Chromaticity Coordinates		Green y	0.649	0.679	0.709	4	
(CIE 1931)		Blue x	0.117	0.147	0.177	_	
		Blue y	0.035	0.065	0.095		
		White x	0.283	0.313	0.343		
		White y	0.299	0.329	0.359		
White Luminance (At CCFL= 7.0mA)	[cd/m ²]		240	300	-	4	
Contrast Ratio		Normal Direction	600	1000	-	4	
Cross Talk (At 75Hz)	[%]		-	-	1.5	5	
Flicker	[dB]		-	-	-20	7	

Optical Equipment: BM-5A, BM-7, PR880, or equivalent





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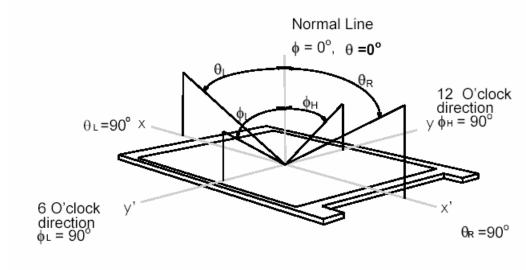
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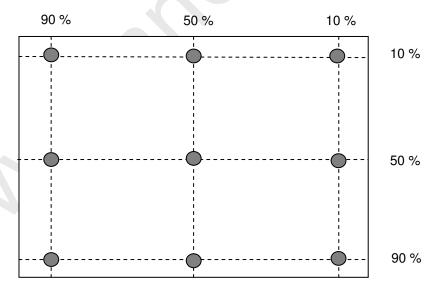
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Note 1: Definition of viewing angle: measured by ELDIM (EZContrast 88)

Viewing angle is the measurement of contrast ratio ≥ 10 , at the screen center, over a 180° horizontal and 180° vertical range (off-normal viewing angles). The 180° viewing angle range is broken down as follows; $90^{\circ}(\theta)$ horizontal left and right and $90^{\circ}(\Phi)$ vertical, high (up) and low (down). The measurement direction is typically perpendicular to the display surface with the screen rotated about its center to develop the desired measurement viewing angle.



Note 2: 9 points position



Note 3: The luminance uniformity of 9 points is defined by dividing the maximum luminance values by the minimum test point luminance

2	Minimum Luminance of 9 points
δ w9 =	Maximum Luminance of 9 points



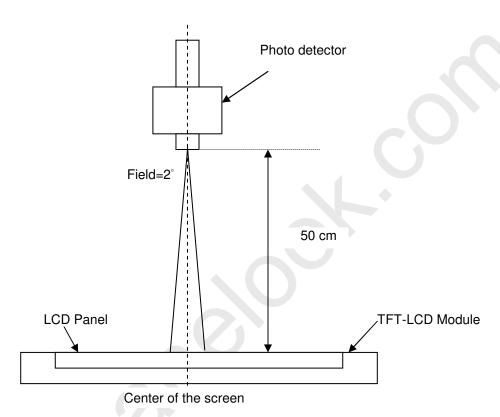


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Note 4: Measurement method

The LCD module should be stabilized at given temperature for 30 minutes to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting Backlight for 30 minutes in a stable, windless and dark room.

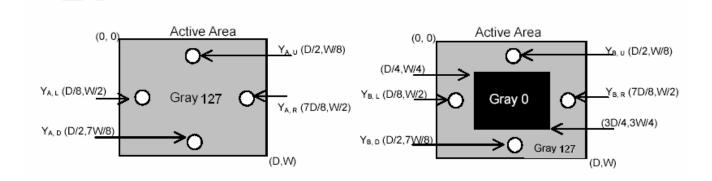


Note 5: Definition of Cross Talk (CT) $CT = |YB - YA| / YA \times 100$ (%)

Where

YA = Luminance of measured location without gray level 0 pattern (cd/m2)

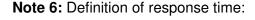
YB = Luminance of measured location with gray level 0 pattern (cd/m2)



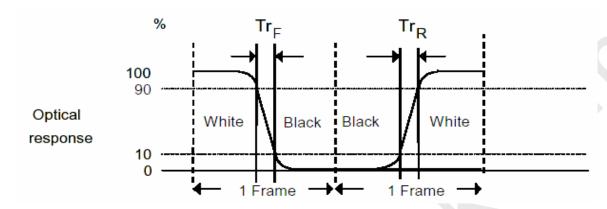


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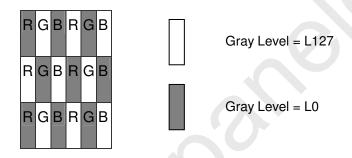
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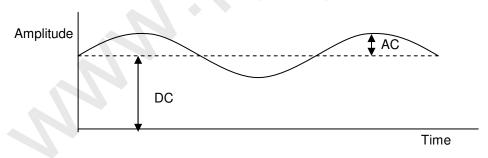
The output signals of photo detector are measured when the input signals are changed from "Full Black" to "Full White" (rising time), and from "Full White" to "Full Black" (falling time), respectively. The response time is interval between the 10% and 90% of amplitudes. Please refer to the figure as below.



Note 7: Subchecker Pattern



Method: Record dBV & DC value with (WESTAR)TRD-100



Flicker (dB) = $20 \log \frac{AC \text{ Level(at 30 Hz)}}{DC \text{ Level}}$

Note 8: SPD Measurement is defined as below: measured by Otsuka MPRT-1000

MPRT(Moving Picture Response Time) is the average value of BET measured from 72 combinations of different gray levels.

We divide the measurement base on each 32 grey level. Because the brightness between L0 &

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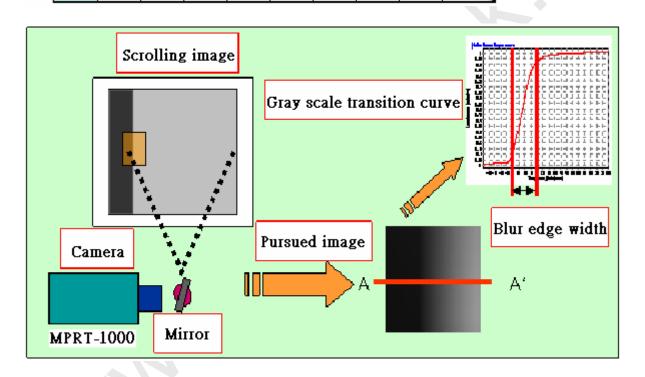


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L32 is so slight and it will cause noise to influence the outcome, we set L42 instead of L32. We can get 72 combination data as the table below.

Start Gray LO L42 L64 L96 L128 | L160 L192 L224 L255 Background (End Gray) BET9 |BET17|BET25|BET33|BET41|BET49|BET57| BET65 LO L42 BET18|BET26|BET34|BET42|BET50|BET58| BET66 BET1 L64 BET27|BET35|BET43|BET51|BET59| BET2 BET10 BET67 L96 BET36|BET44|BET52|BET60| BET68 BET3 |BET11|BET19| L128 BET4 |BET12|BET20|BET28| BET45|BET53|BET61| **BET69** BET5 |BET13|BET21|BET29|BET37 BET54|BET62| L160 **BET70** L192 BET6 |BET14|BET22|BET30|BET38|BET46 BET63 **BET71** L224 BET7 |BET15|BET23|BET31|BET39|BET47|BET55 **BET72** L255 |BET16|BET24|BET32|BET40|BET48|BET56|BET64



MPRT (seconds) =
$$\frac{BET_1 + BET_2 + ... + BET_{72}}{72}$$

$$BET = BEW \times \frac{1}{\text{scrolling speed} \times \text{frame rate}}$$

BEW: Blur Edge Width (LCD pixel). The width is defined to be used for the values 10%~90% of luminance.

Note: scrolling speed=8ppf (LCD pixel/frame rate); frame rate=75Hz



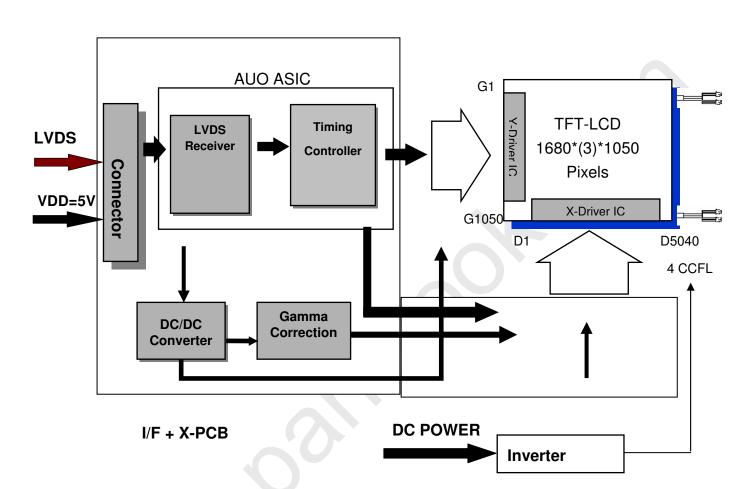


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3. Functional Block Diagram

The following diagram shows the functional block of the 22 inches wide Color TFT-LCD Module:



MDF76URW-30S-1H FI-XB30SSRL-HF16 or compatible

Mating Type: FI-X30S-H

YEON HO 35001HS-02L or compatible

Mating Type: 35001WR-02L or SM02B-BHSS-1-TB





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4. Absolute Maximum Ratings

Absolutely maximum rating of the module is as following:

4.1 Absolute Ratings of TFT LCD Module

Item	Symbol	Min.	Max.	Unit	Conditions
Logic/LCD Drive Voltage	VDD	-0.3	+5.5	[Volt]	Note 1, 2

4.2 Absolute Ratings of Backlight Unit

CCFL Current ICFL - 8 [mA] rms Note 1, 2	Item	Symbol	Min.	Max.	Unit	Conditions
	CCFL Current	ICFL	-	8	[mA] rms	Note 1, 2





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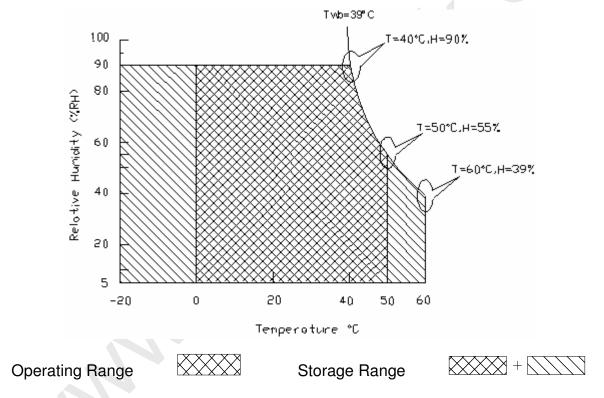
4.3 Absolute Ratings of Environment

Item	Symbol	Min.	Max.	Unit	Conditions
Operating Temperature	TOP	0	+50	[°C]	
Operation Humidity	HOP	5	90	[%RH]	Note 3
Storage Temperature	TST	-20	+60	[°C]	Note 3
Storage Humidity	HST	8	90	[%RH]	

Note 1: With in Ta= 25°C

Note 2: Permanent damage to the device may occur if exceed maximum values

Note 3: For quality performance, please refer to AUO IIS (Incoming Inspection Standard).



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5. Electrical characteristics

5.1 TFT LCD Module

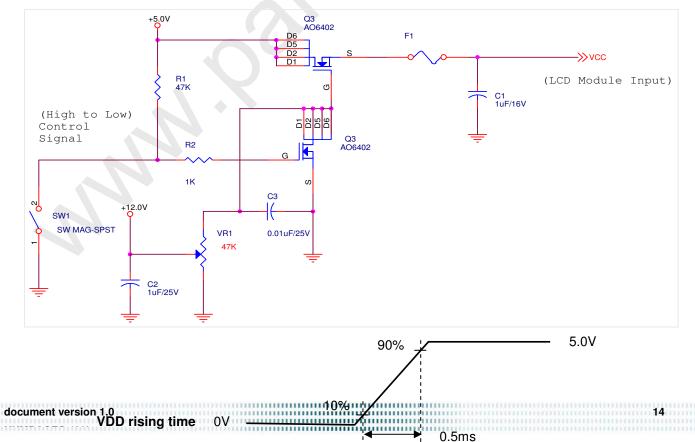
5.1.1 Power Specification

Input power specifications are as follows:

Symble	Parameter	Min.	Тур.	Max.	Unit	Condition
VDD	Logic/LCD Drive Voltage	4.5	5.0	5.5	[Volt]	±10%
IDD Invest Comment		-	890	1500	[mA]	VDD= 5.0V, All black pattern At 60Hz, SPD off
IDD	Input Current		1200	1800	[mA]	VDD= 5.0V, All black pattern At 75Hz, SPD on
PDD	VDD Power	-	5	7	[Watt]	VDD= 5.0V, All black pattern At 60Hz, SPD off, Note 1
PDD	VDD Fower		6	8	[Watt]	VDD= 5.0V, All black pattern At 75Hz, SPD on
IRush	Inrush Current	-	-	2.5	[A]	Note 2
VDDrp	Allowable logic/LCD Drive Ripple Voltage			100	[mV] p-p	VDD=5.0, All black pattern at 60Hz

Note 1: The variance of VDD power consumption is ±10% and SPD function turn on

Note 2: Measurement conditions:







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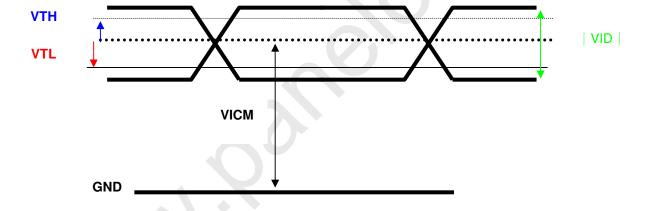
5.1.2 Signal Electrical Characteristics

Input signals shall be low or Hi-Z state when Vin is off It is recommended to refer the specifications of SN75LVDS82DGG (Texas Instruments) in detail.

Each signal characteristics are as follows;

Symbol	Parameter	Min	Тур	Max	Units	Condition
VTH	Differential Input High Threshold	-	-	100	[mV]	VICM = 1.2V Note
VTL	Differential Input Low Threshold	-100	-	-	[mV]	VICM = 1.2V Note
VID	Input Differential Voltage	100	400	600	[mV]	Note
VICM	Differential Input Common Mode Voltage	1.0	1.2	1.5	[V]	VTH/VTL = ± 100mV

Note: LVDS Signal Waveform







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5.2 Backlight Unit

Parameter guideline for CCFL Inverter is under stable conditions at 25 (Room Temperature):

Parameter	Min.	Тур.	Max.	Unit	Condition
CCFL Standard Current (ICFL)	6.5	7.0	7.5	[mA] rms	Note 2
CCFL Operation Current(IOCFL)	3.5	7.0	8.0	[mA] rms	Note 2
CCFL Frequency(FCFL)	40	50	60	[KHz]	Note 3,4
CCFL Ignition Voltage(ViCFL, Ta= 0) (End of the lamp wire connector)	1730	-	-	[Volt] rms	Note 5
CCFL Ignition Voltage(ViCF, Ta= 25) (End of the lamp wire connector)	1330	-	-	[Volt] rms	Note 5
CCFL Operation Voltage (VCFL)	-	806 (@ 7.0mA)		[Volt] rms	Note 6
CCFL Power Consumption(PCFL)	-	22.6	24.6	[Watt]	Note 6
CCFL Life Time(LTCFL)	40,000	50,000	-	[Hour]	Note 7

Note 1: Typ. are AUO recommended design points.

- *1 All of characteristics listed are measured under the condition using the AUO test inverter.
- *2 In case of using an inverter other than listed, it is recommended to check the inverter carefully. Sometimes, interfering noise stripes appear on the screen, and substandard luminance or flicker at low power may happen.
- *3 In designing an inverter, it is suggested to check safety circuit very carefully. Impedance of CCFL, for instance, becomes more than 1 [M ohm] when CCFL is damaged.
- *4 Generally, CCFL has some amount of delay time after applying kick-off voltage. It is recommended to keep on applying kick-off voltage for 1 [Sec] until discharge.
- *5 Reducing CCFL current increases CCFL discharge voltage and generally increases CCFL discharge frequency. So all the parameters of an inverter should be carefully designed so as not to produce too much leakage current from high-voltage output of the inverter.
- Note 2: It should be employed the inverter which has "Duty Dimming", if IRCFL is less than 4mA.
- Note 3: CCFL discharge frequency should be carefully determined to avoid interference between inverter and TFT LCD.
- Note 4: The frequency range will not affect to lamp life and reliability characteristics.
- Note 5: CCFL inverter should be able to give out a power that has a generating capacity of over 1,730 voltage. Lamp units need 1,730 voltage minimum for ignition.
- Note 6: The variance of CCFL power consumption is ±10%. Calculator value for reference (ISCFL × VCFL × 4 = PCFL
- Note 7: Definition of CCFL life Time (LTCFL): brightness becomes 50%. (The typical life time of CCFL is on the condition at 7.0 mA lamp current).





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6. Signal Characteristic

6.1 Pixel Format Image

Following figure shows the relationship of the input signals and LCD pixel format.

	1	2		1	67	9	16	86)
1st Line	R G B R	G B		R	G	В	R	G	В
					•			•	
			•						
	•		•		•			•	
			•		•			•	
			•					i	
			•		•			•	
	•	•	•		•			٠	
		:	•					:	
	•	•	•		•			•	
1050 Line	RGBR	G B		R	G	В	R	G	В

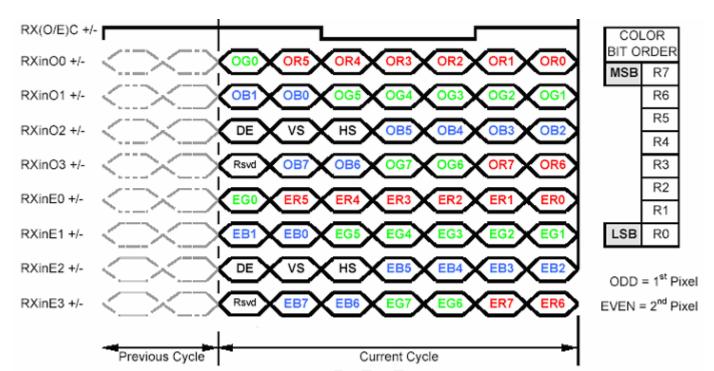




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6.2 The Input Data Format



Note1: Normally, DE, VS, HS on EVEN channel are not used.

Note2: 8-bits signal input.

Note3: L:NS alike H:Thine alike





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6.3 Signal Description

The module using a pair of LVDS receiver SN75LVDS82(Texas Instruments) or compatible. LVDS is a differential signal technology for LCD interface and high speed data transfer device. Transmitter shall be SN75LVDS83(negative edge sampling) or compatible. The first LVDS port(RxOxxx) transmits odd pixels while the second LVDS port(RxExxx) transmits even pixels.

		port(HxExxx) transmits even pixeis.
PIN#	SIGNAL NAME	DESCRIPTION
1	RxOIN0-	Negative LVDS differential data input (Odd data)
2	RxOIN0+	Positive LVDS differential data input (Odd data)
3	RxOIN1-	Negative LVDS differential data input (Odd data)
4	RxOIN1+	Positive LVDS differential data input (Odd data)
5	RxOIN2-	Negative LVDS differential data input (Odd data, H-Sync, V-Sync, DSPTMG)
6	RxOIN2+	Positive LVDS differential data input (Odd data, H-Sync, V-Sync, DSPTMG)
7	GND	Power Ground
8	RxOCLKIN-	Negative LVDS differential clock input (Odd clock)
9	RxOCLKIN+	Positive LVDS differential clock input (Odd clock)
10	RxOIN3-	Negative LVDS differential data input (Odd data)
11	RxOIN3+	Positive LVDS differential data input (Odd data)
12	RxEIN0-	Negative LVDS differential data input (Even data)
13	RxEIN0+	Positive LVDS differential data input (Even data)
14	GND	Power Ground
15	RxEIN1-	Positive LVDS differential data input (Even data)
16	RxEIN1+	Negative LVDS differential data input (Even data)
17	GND	Power Ground
18	RxEIN2-	Negative LVDS differential data input (Even data)
19	RxEIN2+	Positive LVDS differential data input (Even data)
20	RxECLKIN-	Negative LVDS differential clock input (Even clock)
21	RxECLKIN+	Positive LVDS differential clock input (Even clock)
22	RxEIN3-	Negative LVDS differential data input (Even data)
23	RxEIN3+	Positive LVDS differential data input (Even data)
24	GND	Power Ground
25	AGMODE	L: enable
26	HVS	H: 5V enable
27	SPDEN	L: enable
28	POWER	+5.0V Power Supply
29	POWER	+5.0V Power Supply
30	POWER	+5.0V Power Supply

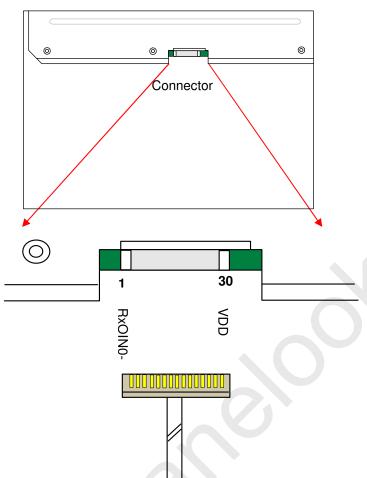




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Note1: Start from left side



Note2: Input signals of odd and even clock shall be the same timing.

Note3: Please follow PSWG.





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6.4 Interface Timing

6.4.1 Timing Characteristics

Signal	Item	Symbol	Min	Тур	Max	Unit
	Period	Tv	1058	1066	2048	Th
Vertical	Active	Tdisp(v)	1050	1050	1050	Th
Section	Blanking	Tbp(v) + Tfp(v) + PWvs	8	16	998	Th
	Period	Th	880	1128	2048	Tclk
Horizontal	Active	Tdisp(h)	840	840	840	Tclk
Section	Blanking	Tbp(h)+Tfp(h)+PWhs	40	288	1208	Tclk
	Period	Tclk	11.76	13.86	16.67	ns
Clock	Frequency	Freq.	60	72.1	85	MHz
Frame Rate	Frequency	1/Tv	50	60	75	Hz

Note : DE mode only

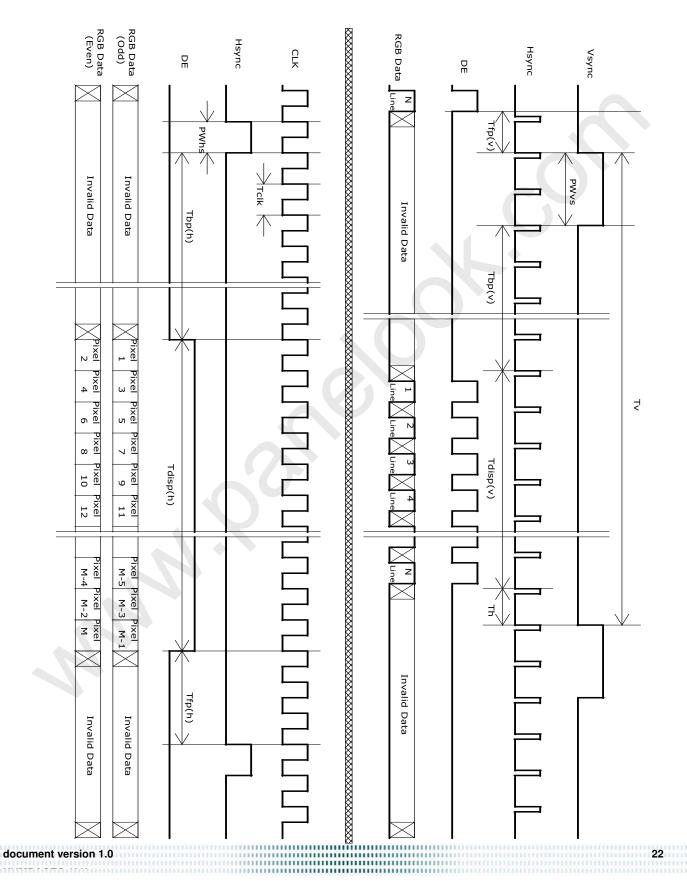




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6.4.2 Timing Diagram





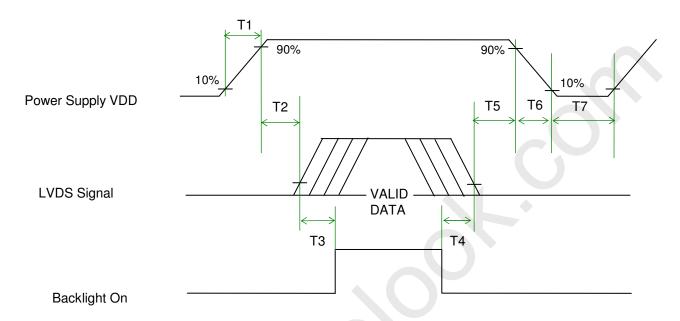


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6.5 Power ON/OFF Sequence

VDD power and lamp on/off sequence is as follows. Interface signals are also shown in the chart. Signals from any system shall be Hi-Z state or low level when VDD is off.



Power Sequence Timing

Parameter		Value	Unit	
Parameter	Min.	Тур.	Max.	Offit
T1	0.5	-	10	[ms]
T2	0	40	50	[ms]
T3	200	-	-	[ms]
T4	200	-	-	[ms]
T5	0.5	16	50	[ms]
T6	-	-	100	[ms]
T7	1000	-	-	[ms]





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7. Connector & Pin Assignment

Physical interface is described as for the connector on module. These connectors are capable of accommodating the following signals and will be following components.

7.1 TFT LCD Module

7.1.1 Connector

Connector Name / Designation	Interface Connector / Interface card
Manufacturer	LVDS: HIROSE/ JAE or compatible
Type Part Number	LVDS :MDF76URW-30S-1H/ FI-XB30SSRL-HF16
Mating Housing Part Number	FI-X30S-H (Unlocked Type) or equivalent

7.1.2 Pin Assignment

Pin#	Signal Name	Pin#	Signal Name
1	RxOIN0-	2	RxOIN0+
3	RxOIN1-	4	RxOIN1+
5	RxOIN2-	6	RxOIN2+
7	GND	8	RxOCLKIN-
9	RxOCLKIN+	10	RxOIN3-
11	RxOIN3+	12	RxEIN0-
13	RxEIN0+	14	GND
15	RxEIN1-	16	RxEIN1+
17	GND	18	RxEIN2-
19	RxEIN2+	20	RxECLKIN-
21	RxECLKIN+	22	RxEIN3-
23	RxEIN3+	24	GND
25	AGMODE	26	HVS
27	SPDEN	28	POWER
29	POWER	30	POWER

Note: pin 25→H (3.3V) or Floating disable AGMODE

pin 26→ L or Floating disable HVS

pin 27→ H(3.3V) or Floating disable SPDEN





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7.2 Backlight Unit

Physical interface is described as for the connector on module. These connectors are capable of accommodating the following signals and will be following components.

Connector Name / Designation	Lamp Connector / Backlight lamp
Manufacturer	YEONHO or compatible
Type Part Number	35001HS-02L
Mating Type Part Number	35001WR-02L or SM02B-BHSS-1-TB

7.2.1 Signal for Lamp connector

	Connector No.	Pin No.	Input	Color	Function
	CNI	1	Hot1	Sky Blue	High Voltage (Lamp 1)
	CN1	2	Cold1	Black	Low Voltage (Lamp 1)
Upper	CNIO	1	Hot2	Pink	High Voltage (Lamp 2)
CN2	GN2	2	Cold2	White	Low Voltage (Lamp 2)

	Connector No.	Pin No.	Input	Color	Function
	CN3	1	Hot1	Sky Blue	High Voltage (Lamp 3)
		2	Cold1	Black	Low Voltage (Lamp 3)
Lower	CN4	1	Hot2	Pink	High Voltage (Lamp 4)
	CIN4	2	Cold2	White	Low Voltage (Lamp 4)





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8. Reliability Test

Environment test conditions are listed as following table.

Items	Required Condition	Note
Temperature Humidity Bias (THB)	Ta= 50 , 80%RH, 300hours	
High Temperature Operation (HTO)	Ta= 50 , 300hours	
Low Temperature Operation (LTO)	Ta= 0 , 300hours	
High Temperature Storage (HTS)	Ta= 60 , 300hours	
Low Temperature Storage (LTS)	Ta= -20 , 300hours	,
Vibration Test (Non-operation)	Acceleration: 1.5 G Wave: Random Frequency: 10 - 200 - 10 Hz Sweep: 30 Minutes each Axis (X, Y, Z)	
Shock Test (Non-operation)	Acceleration: 50 G Wave: Half-sine Active Time: 20 ms Direction: ±X, ±Y, ±Z (one time for each Axis)	
Drop Test	Height: 60 cm, package test	
Thermal Shock Test (TST)	-20 /30min, 60 /30min, 100 cycles	1
On/Off Test	On/10sec, Off/10sec, 30,000 cycles	
ESD (ElectroStatic Discharge)	Contact Discharge: \pm 8KV, 150pF(330 Ω) 1sec, 8 points, 25 times/ point.	2
LOD (Liectioolatic discharge)	Air Discharge: \pm 15KV, 150pF(330 Ω) 1sec 8 points, 25 times/ point.	
Altitude Test	Operation:10,000 ft Non-Operation:30,000 ft	

Note 1: The TFT-LCD module will not sustain damage after being subjected to 100 cycles of rapid temperature change. A cycle of rapid temperature change consists of varying the temperature from -20°C to 60°C, and back again. Power is not applied during the test. After temperature cycling, the unit is placed in normal room ambient for at least 4 hours before power on.

Note 2: According to EN61000-4-2, ESD class B: Some performance degradation allowed. No data lost. Self-recoverable. No hardware failures.



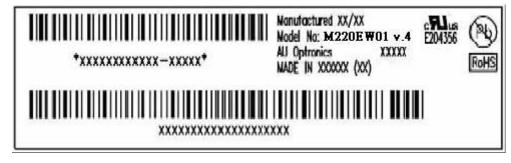


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9. Shipping Label

The shipping label format is shown as below.

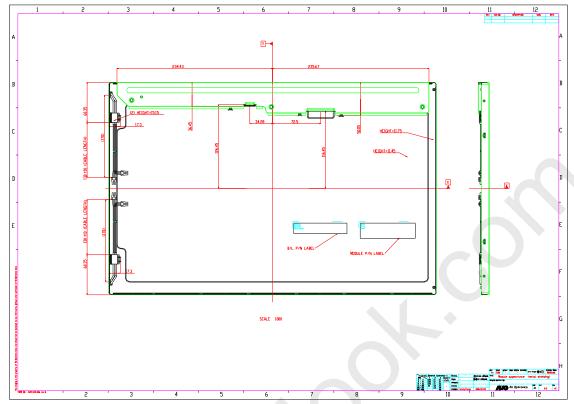






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10. Mechanical Characteristics









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